

# BECAUSE IMPROVEMENT NEVER STOPS



LARGO 15-26, ALLEGRO 7-26 & EVOLUTO 7-22 OIL-INJECTED SCREW COMPRESSORS

ALUP

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How do you make a best-in-class compressor range even better? By adding unmatched efficiency. ALUP's smallest screw compressors, the 15-26 kW fixed-speed Largo and the 7-26 kW Variable Speed Drive Allegro already gave you a lifetime of premium performance. The new 7-22 kW Evoluto and its iPM technology now offer you double-digit energy savings and a smaller environmental footprint. Compact and quiet, all three models can be used in your compressor room or at the point of use, as a primary or as a complementary compressor. So no matter how tough your requirements, our most versatile rotary screw compressor is sure to meet them.



## PERFORMANCE

- · Up to 45% energy savings with Evoluto's IE4 iPM motor (compared to fixed-speed).
- Up to 17% improved energy efficiency
- with new iPM technology (compared to VSD).
- Reliable operation, even in ambient temperatures up to 46°C.
- The IP54-enclosed drive train safeguards performance in dusty and humid conditions.
- Direct drive VSD and iPM drive ensure reliable performance.
- Sound levels as low as 62 dB(A).
- Advanced Airlogic<sup>2</sup>T touchscreen controller maximizes performance and efficiency.

+ TCO\* SAVINGS

PERFORMANCE

## - From 7-26 kW with a pressure range between 4 and 13 bar. - Available with iPM, Variable Speed Drive and fixed-speed drive train technology.

FLEXIBILITY

- Floor-mounted or tank-mounted models,
- with or without integrated dryer.
- Multiple tank sizes available.
- Can be installed in your compressor room or at the point of use.
- Flexible customization with wide range of options.

## **iPM FOR MAJOR ENERGY SAVINGS**

Energy takes up more than 70% of the cost of owning and operating a compressor. ALUP's iPM technology was developed to give you significant energy savings. While traditional compressors only have one speed (100% on), iPM compressors adjust their motor speed to follow the fluctuating air demand that most production environments have. As a result, the Evoluto 7-22 delivers energy savings of up to 45%. That means you can earn back the extra cost of the Evoluto (compared to a fixed-speed unit) in just 1 year. How's that for an easy decision?

### THE BIGGER BENEFIT OF A SMALL iPM COMPRESSOR

Does energy efficiency make less of a difference in small compressors? On the contrary! iPM technology delivers its biggest energy savings (compared to fixed-speed models) in smaller compressors. That is why you can achieve return on your iPM investment after just 1 year.



## A VERSATILE RANGE



### LARGO 15-26 FIXED-SPEED

- Superior technology compared to belt drive thanks to in-house air end design and gearbox technology.
- Built for long duty cycles and continuous operation.
- IP55, class F IE3 motor, ideal for operation in tough conditions.
- Robust and silent design.
- Payback within 2 years for upgrade from belt drive to gear drive.



## ALLEGRO 7-26 VARIABLE SPEED

- Direct-driven transmission. - Designed for variable load conditions, saving up to 35% compared to fixed-speed. - Improved Specific Energy Requirement. Payback within 2 years for upgrade from fixed-speed

\* Total Cost of Ownership.

to VSD.

### + TCO\* SAVINGS EVOLUTO 7-22 iPM

### PERFORMANCE - Up to 17% additional energy SERVICEABILITY LIFETIME

traditional VSD technology. Ideal for highly efficient operation during fluctuating

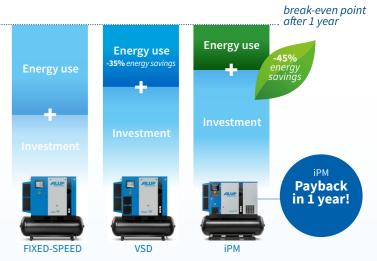
savings compared to

- air demand. - Energy savings of up to 45%
- compared to fixed-speed. - IP54, class H IE4 motor,
- oil-cooled for top performance. - New design of air end and motor connection facilitates
- drive train maintenance. - Payback after approximately 1 year for upgrade from fixed-speed to iPM.





## **PAYBACK IN 1 YEAR**

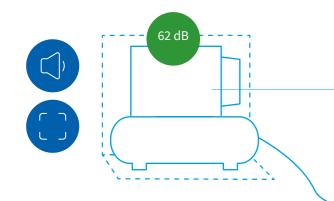


## STATE-OF-THE-ART ENGINEERING

At the heart of our model line-up, you will find best-in-class compression technology, designed and built for a lifetime of top performance. Just take a look at the Evoluto's drive train. Rated IE4 efficiency and class H motor windings, its maintenance-free interior permanent magnet motor gives you optimal efficiency in the hottest conditions:

- ightarrow HIGH EFFICIENCY CREDIT TO ITS DIRECT DRIVE, IE4 PERMANENT MAGNET MOTOR AND HIGH TURN-DOWN RATIO
- ightarrow High reliability resulting from its oil cooling and class H MOTOR WINDINGS
- ightarrow Easy maintenance and low downtime thanks to the New Drivetrain COUPLING SYSTEM



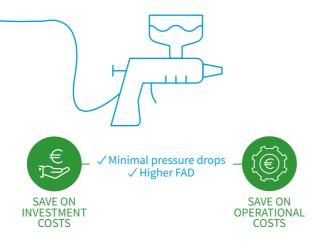


## ... THAT CAN BE INSTALLED AT THE POINT OF USE

Thanks to their quiet operation and integrated design, our small rotary screw units can be installed on your production floor. That means you don't need a separate compressor room and can save on floor space, piping, and installation costs. You can reduce your investment and operational costs as well, as you can operate the machine at a lower pressure setting and eliminate pressure drops throughout your piping network.



a tank-mounted model, you get an all-in-one compressed air system with the smallest footprint. For maximum air quality, a refrigerant dryer can be fully integrated.



# PREMIUM **COMPRESSION TECHNOLOGY**

**OIL-COOLED IE4 EFFICIENCY AND CLASS H INTERIOR PERMANENT** MAGNET (IPM) MOTOR: Maintenance free; includes innovative

oil-cooling technology for optimal performance in up to 46°C.

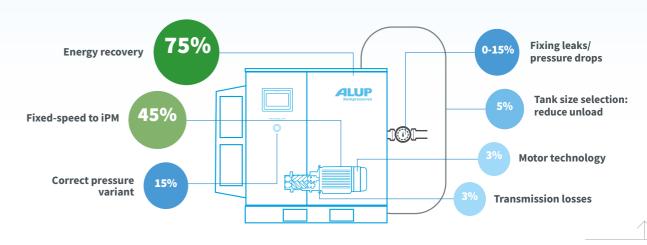
> **IP54 ELECTRICAL CUBICLE:** Can withstand up to 60°C with the highest standards in EMC performance.

## A RANGE OF **OPTIONS**

- $\rightarrow$  ENERGY RECOVERY ightarrow WATER SEPARATION DRAIN
- ightarrow Electronic water drain
- $\rightarrow$  SILENCING BAFFLE

## MAXIMIZE YOUR ENERGY SAVINGS

Energy is by far the biggest cost of owning and operating a compressor. Luckily, there are many options to minimize the energy consumption of your air system. Technologies such as energy recovery can have a huge impact on your bottom line and your environmental footprint, with energy savings of up to 75%. A holistic view of your compressed air system is key. It starts with the selection of efficient technologies when buying your compressor. But it doesn't end there. Monitoring and analyzing your air system as you use it will often reveal optimization opportunities. Your ALUP representative can help you find those savings.



## ADVANCED MONITORING, **CONTROL & CONNECTIVITY**

The state-of-the-art Airlogic<sup>2</sup>T touchscreen controller – included as standard – gives you on-screen and remote insight into the performance of your compressor:

- ightarrow Large 4.3" FULL-COLOR TOUCHSCREEN DISPLAY
- $\rightarrow$  30+ LANGUAGES
- ightarrow warning indications and shutdown alarms
- ightarrow Service status and schedule indication
- ightarrow visualisation of running conditions over LAN NETWORK
- → COMPRESSOR DATA ANALYSIS OVER ICONS







## INCREASED UPTIME, **POWERED BY ICONS**

With the Intelligent CONnectivity System (ICONS), you get data and insights from your machines delivered to your computer, tablet or smartphone.

- Increase the reliability of your machine by identifying problems before they become a threat to the continuity of your production. - Analyze and optimize your energy consumption and CO<sub>2</sub> emissions.

 Receive high-quality energy reports ensuring the ISO50001 compliance of your site.



### MORE ABOUT **THE LARGO 15-26**, THE ALLEGRO 7-26 AND THE EVOLUTO 7-22!





## **IN-HOUSE DESIGNED COMPRESSION ELEMENT:**

Gives you best-in-class Free Air Delivery and Specific Energy Requirement.

DRIVE TRAIN: IE4 oil-cooled motor for optimal cooling performance. All-new conical coupling design for fast maintenance on the drive train.

**OVERSIZED COOLERS** AND OIL VESSEL: For improved performance.

 $\rightarrow$  HEAVY DUTY AIR INLET FILTER

- $\rightarrow$  CANOPY HEATER
- ightarrow 8000H OIL
- $\rightarrow$  LINE FILTER G
- ightarrow FOOD GRADE OIL
- ightarrow Opt.econtrol 6I



# **TECHNICAL SPECIFICATIONS**



## LARGO 15-26

Model	Max. working	Reference working	Free	Motor	power	Noise level	Cooling air	Weight							
	pressure	pressure		oreference onditions*				**	flow	Pack	FF	FF TM 500L			
	bar	bar	m³/h	l/min	cfm	kW	hp	db(A)	m³/h		kg	kg			
	7.5	7.0	165	45.9	97										
LARGO 15	8.5	8.5 8.0 155 43.1 91	20	66	2404	245	400	575							
LARGO 15	10	9.5	137	38.2	81	15 20	00	2484	345	400	5/5				
	13	12.5	119	33.1	70										
	7.5	7.0	202	56.2	119	18.5 25									
14000 10	8.5	8.0	192	53.3	113		25	67	3492	370	430	605			
LARGO 19	10	9.5	176	49.0	104		25		3492			605			
	13	12.5	140	38.8	82										
	7.5	7.0	234	64.9	138				3492	385					
14000 22	8.5	8.0	226	62.7	133	22	30	68			445	620			
LARGO 22	10	9.5	198	55.0	117	22	30	68			445	620			
	13	12.5	168	46.6	99										
	7.5	7.0	258	71.6	152				6516	400					
	8.5	8.0	244	67.8	144	26	35	70			460	625			
LARGO 25	10	9.5	228	63.4	134	26					460	635			
		12.5	200	55.5	118										

## ALLEGRO 7-26

	Min. work- ing pres- sure Refer- ence work- ing pres- sure	ence	ce		Min.	FAD*	Free Air Delivery @ reference conditions* Max. FAD*							Cool-	Weight (kg)						
Model		ром	ver	7 k	ar	7 k	ar	9.5	bar	12.5	bar	level **	ing air flow	Pack	FF	Pack TM		FF TM			
	bar	bar	kW	hp	m3/h	l/min	m3/h	l/min	m3/h	l/min	m3/h	l/s	db(A)	m3/h			270 L	500 L	270 L	500 L	
ALLEGRO 8	4	13	7.5	10	16.2	4.5	74.9	20.8	64.8	18.0	51.0	14.2	62	2200	257	292	317	417	352	452	
ALLEGRO 11	4	13	11	15	16.2	4.5	111.6	31.0	90.0	25.0	73.8	20.5	63	2200	271	321	331	431	381	481	
ALLEGRO 14	4	13	15	20	16.2	4.5	135.7	37.7	113.8	31.6	85.3	23.7	64	2200	290	340	350	481	400	500	
ALLEGRO 19	4	13	18.5	25	46.8	13.0	200.2	55.6	181.8	50.5	136.1	37.8	68	3492	340	400	-	-	-	575	
ALLEGRO 22	4	13	22	30	46.8	13.0	231.1	64.2	194.8	54.1	176.0	48.9	69	3492	345	410	-	-	-	585	
ALLEGRO 25	4	13	26	35	46.8	13.0	249.5	69.3	224.3	62.3	195.8	54.4	70	6516	365	425	-	-	-	600	

## **EVOLUTO 7-22**

	Min. work- work- work-		ence		Min.	FAD*	Free Air Delivery @ reference conditions* Max. FAD*							Cool-	Weight (kg)					
Model	Model ing pres- sure	ing pres- sure	ром	<i>i</i> er	7 ł	bar	7 k	ar	9.5	bar	12.5	bar	level **	ing air flow	Pack	FF	Pack	сTM	FF	тм
	bar	bar	kW	hp	m3/h	l/min	m3/h	l/min	m3/h	l/min	m3/h	l/s	db(A)	m3/h			270 L	500 L	270 L	500 L
EVOLUTO 8	4	13	7.5	10	16.6	4.6	76.3	21.2	66.2	18.4	51.0	15.4	62	2200	215	270	315	345	370	400
EVOLUTO 11	4	13	11	15	16.6	4.6	115.2	32.0	94.0	26.1	75.6	21.0	63	2200	225	280	325	355	380	410
EVOLUTO 15	4	13	15	20	40.3	11.2	180.0	50.0	153.4	42.6	130.3	36.2	64	2484	325	380	-	-	-	555
EVOLUTO 18	4	13	18.5	25	40.3	11.2	210.2	58.4	181.4	50.4	143.3	39.8	68	3492	340	400	-	-	-	575
EVOLUTO 22	4	13	22	30	40.3	11.2	241.6	67.1	204.8	56.9	185.0	51.4	69	3492	345	410	-	-	-	585

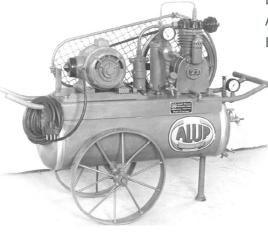
\* Unit performance measured according to ISO 1217, Annex C, latest edition.

\*\* Noise level measured according to ISO 2151 2004.

DIMENSION

		Allegro 8-14		Largo 15-25 Allegro 19-25 Evoluto 15-22 Dimensions (mm)						
		Evoluto 8-11								
	1	Dimensions (mn	n)							
	Length	Width	Height	Length	Width	Height				
FM	1165	655	1045	1395	835	1220				
FM+Dryer	1585	655	1045	1545	835	1220				
TM 270L	1535	655	1535	-	-	-				
TM 270L+Dryer	1655	655	1550	-	-	-				
TM 500L	1935	655	1665	-	-	-				
TM 500L+Drver	1935	655	1680	1940	835	1835				

# ALUP'S HERITAGE



923 1925

First piston

compressor

Founded in

Germany

rotary screw compressors were added to its product range. The experience and expertise the company gained each year, coupled with a spirit of innovation, has led to today's high-quality product offer. The name ALUP Kompressoren has become synonymous with innovative technology blended with a strong sense of tradition. To this day, ALUP Kompressoren is operating out of the heart of Baden-Württemberg, where it all began nearly a century ago.



Founded in Germany in 1923, ALUP derives its name from the automotive products that were manufactured in the mechanical workshop in Köngen where the company came into existence: Auto-Luft-Pumpen. ALUP developed its first piston compressor just two years later. In 1980,

## DRIVEN BY TECHNOLOGY, **DESIGNED BY EXPERIENCE**

Discover what happens when passion for technology meets hands-on industrial experience: Designs that are easier to install and maintain, allowing you to focus on your job. Our extensive product range features the right machine for you - including the options that meet your performance requirements perfectly. High energy efficiency ensures return on investment and reduces your carbon footprint. And, because customer proximity is one of our hallmarks, you will always be one step ahead when your needs change.

> 980 First rotary screw compressors





## Contact your local ALUP Kompressoren representative



### Care

Care is what service is all about: professional service by knowledgeable people, using high-quality original parts. Trust is earned by de

### Trust is earned by delivering on our promises of reliable, uninterrupted performance and long equipment lifetime.

### Efficiency

Equipment efficiency is ensured by regular maintenance. Efficiency of the service organization is how Original Parts and Service make the difference.



